

- Versatile range of square body style compact cylinder
- Available in Low Profile Version or Long Bearing Version for enhanced rod bearing support
- 10 bore sizes: 12mm through 100mm
- Single and double acting versions available
- Four flexible port configurations available
- Recessed, flush position piston sensing available



Operating information

Operating pressure: 145 PSIG (10 bar) maximum air
 Temperature range: Standard: -4°F to 176°F (-20°C to 80°C)
 High: 14°F to 250°F (-10°C to 121°C)
 Filtration requirements: 40 micron, dry filtered air
 For technical information see CD

Ordering information

P1M	032	C	/	D	C	P	6	G	012																																																																							
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20	3	50	8	200	5,10
25	3	50	8	200	5,10
32	3	100	9	320	5,10
40	3	100	7	320	5,10
50	3	100	13	320	10, 20, 25
63	3	100	18	500	10, 20, 25
80	3	150	23	500	10, 20, 25
100	3	150	18	500	10, 20, 25

* Minimum stroke for double rod cylinders: 12-63mm bores is 5mm
 80 & 100mm bores is 10mm

NOTES:

- ¹ Fitted with Mounting Accessory
- ² Magnetic Piston Option must be specified along with Long Rod Bearing option to achieve Long Bearing Version
- ³ Porting Options 'K' and 'P' (Both ports cap face) not available with rear mountings
- ⁴ Single Acting Spring Extend available with stainless steel rod only.
- ⁵ For information regarding sensors, please refer to Electronic Sensors section.
- ⁶ Spring return is short bearing version only.
- ⁷ Bumper only available on head end for spring extend. Bumper only available on cap end for spring return.

Sensors

For sensors see page B294.

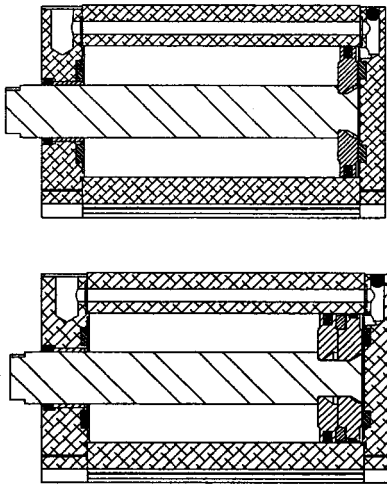


Extra Low Profile Version

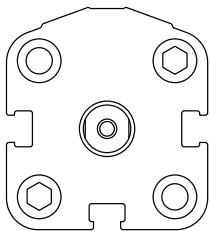
The Extra Low Profile Bearing Version provides the most compact cylinder possible. This bearing version is recommended for applications that require shorter stroke lengths or that are light duty. It is available in stroke lengths up to 50mm in the smaller bore sizes and 150 mm in the larger bore sizes.

Long Bearing Version

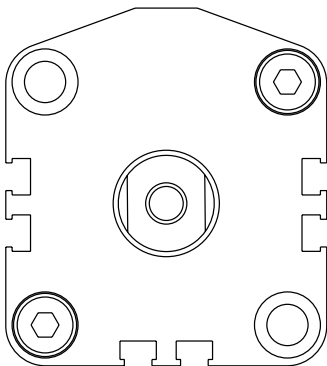
The Long Bearing Version provides additional rod bearing and piston bearing support and also includes a magnetic piston with bearing strip for greater piston bearing support. This Long Bearing version is required for stroke lengths beyond the Extra Low Profile maximum stroke length and is recommended for higher duty applications.



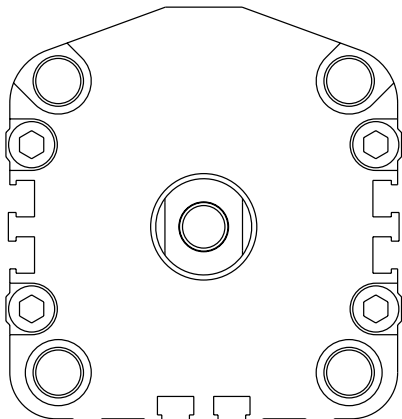
Front profiles by bore size



Bores 12-25mm



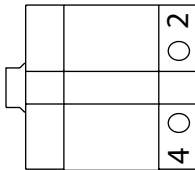
Bores 32-50mm



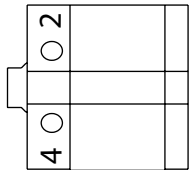
Bores 63-100mm

Porting configurations

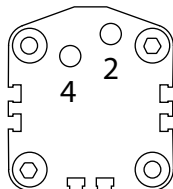
Both Ports Cap



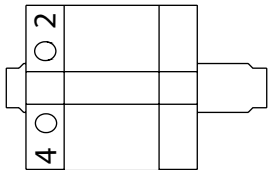
Both Ports Head*



Both Ports Cap Face



Double Rod Both Ports One End



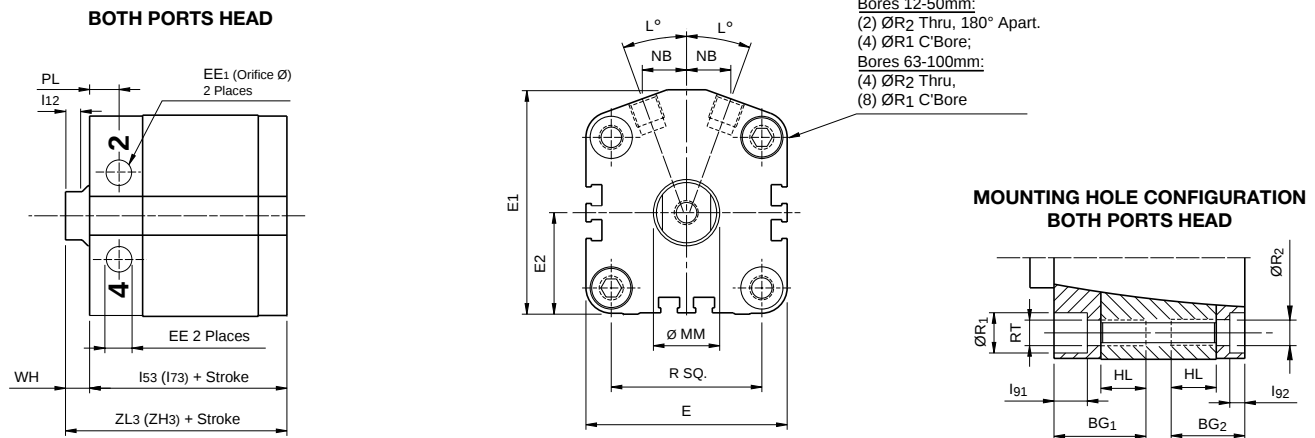
To retract cylinder apply air to port #2

To extend cylinder apply air to port #4

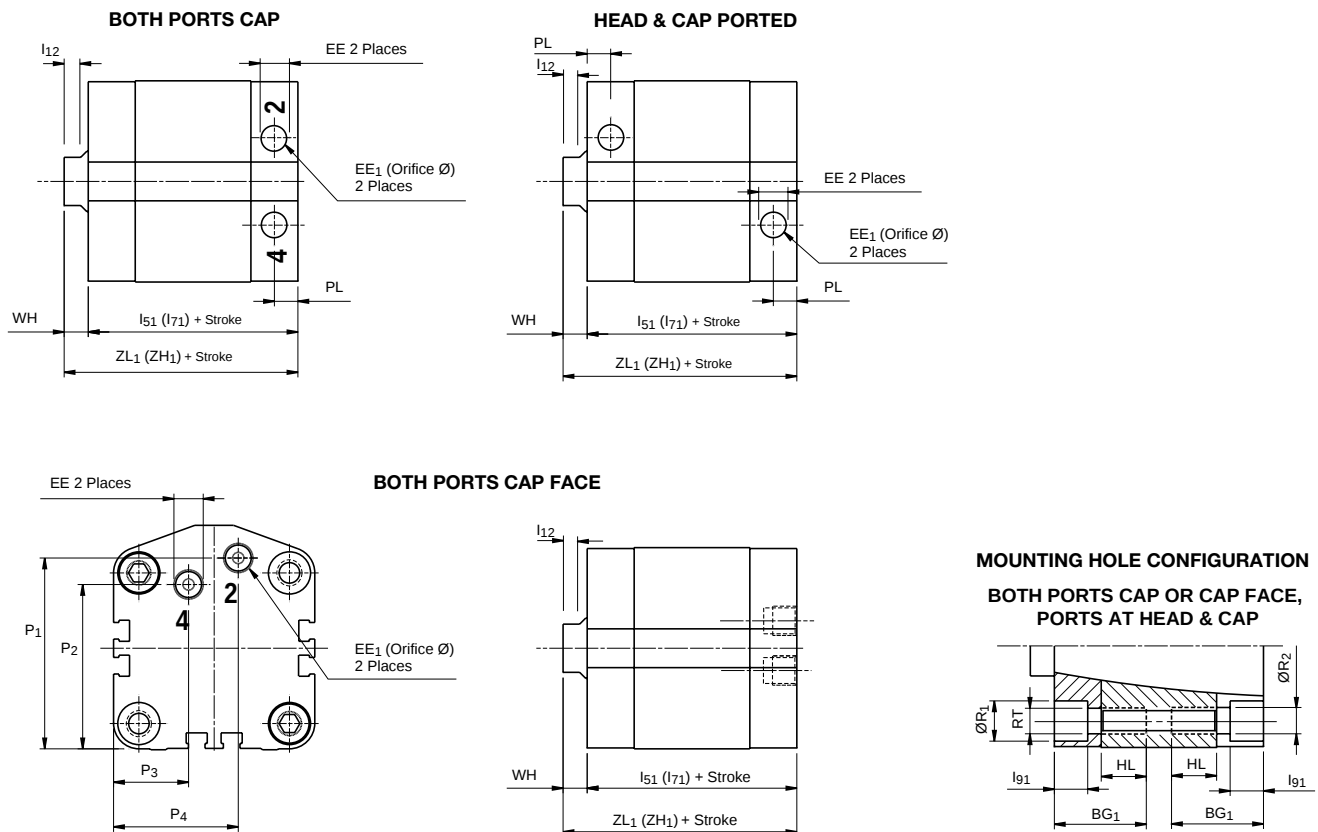
For a double rod cylinder, pressurize port #2 to retract the piston rod into the head containing the ports.

* For 12mm to 16mm bores, although the location of ports #2 and #4 are reversed, porting functions shown above apply.

All porting configurations



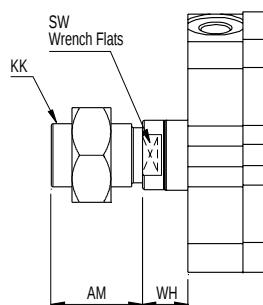
Optional porting configurations



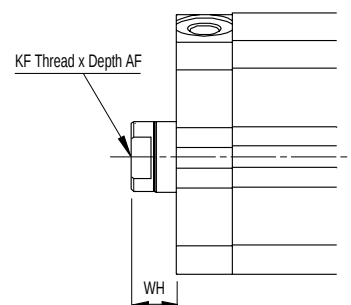
Note: Magnetic Dimensions in Parentheses

For special rod ends, specify “3” in model number and give desired WH, AM or AF and KK or KF (length dimensions in millimeters).

Jam nut is supplied when cylinder is ordered with Style 4 or Style 5 rod end.



Style 5 / Style 4



Style 6 / Style 9

B
Compact Cylinders
Actuator Products
P1Q
Series
P1M
Series
LP/LPM
Series

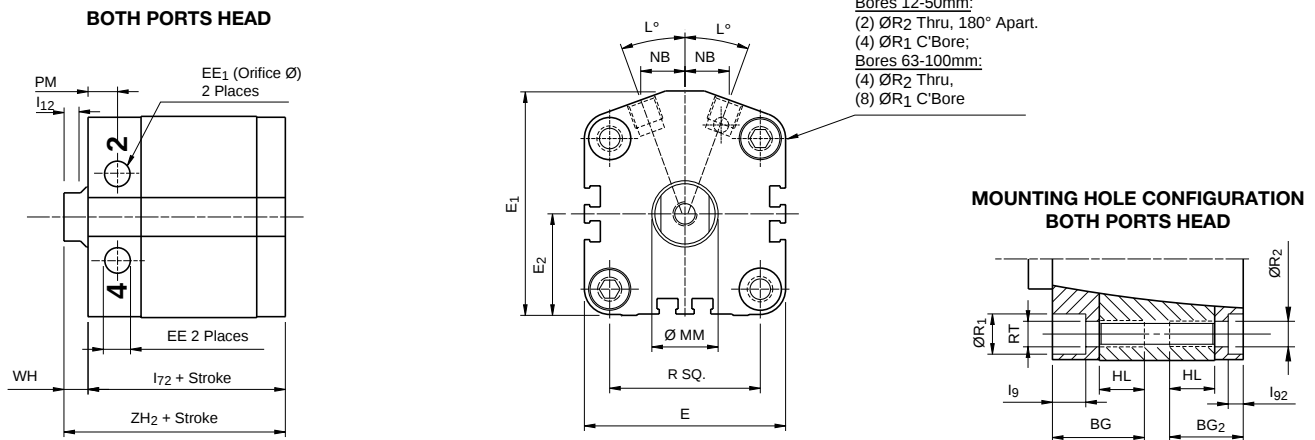
Bore size	Rod	AF		AM		KF		KK		WH		I ₁₂	SW
		Style 6	Style 9	Style 5	Style 4	Style 6	Style 9	Style 5	Style 4	Style 4, 9 & 6	Style 5		
12	6	6	5.4	9	8	M3x0.5	#8-32	M5x0.8	#8-32	3.5	5	3	5
16	8	8	5.4	10	8	M4x0.7	#8-32	M6x1.0	#8-32	3.5	5.5	3	7
20	10	7	7	12	8	M5x0.8	#10-32	M8x1.25	#10-32	4.5	6.5	4	9
25	10	12	10	15	9.5	M6x1.0	1/4-28	M10x1.25	1/4-28	5	7.5	4	9
32	12	13	13.3	20.5	12.7	M8x1.25	5/16-24	M12x1.25	5/16-24	7	8	5	10
40	16	13	18.3	20.5	16	M8x1.25	3/8-24	M14x1.5	3/8-24	7	8	5.5	13
50	20	15	17.6	26	19.5	M10x1.5	1/2-20	M18x1.5	1/2-20	8	7.5	5.5	16
63	20	15	17.6	26	19.5	M10x1.5	1/2-20	M18x1.5	1/2-20	8	7.5	5.5	16
80	25	21	24.3	32.5	25.5	M16x2.0	5/8-18	M22x1.5	5/8-18	10	11	6	21
100	25	27	27	32.5	28.5	M20x2.5	3/4-16	M22x1.5	3/4-16	12	11	6	21

Bore size	BG ₁	BG ₂	E	E ₁	E ₂	EE		EE ₁	HL	I ₉₁	I ₉₂	L	NB	P ₁	P ₂
						BSPP	NPTF								
12	16.5	11.5	27	31	14	M5	–	1	8	3.5	3.5	26	5.5	25	9.5
16	17	12	31.5	35	16	M5	–	1.2	8	4	4	20	7	29.5	9.5
20	19	14.5	38.5	42.5	19.5	M5	–	1.3	10	4.5	4.5	20	8	35	13.5
25	21	15	41.5	45.5	21	M5	–	1.8	10	5	5	20	8.5	38.5	14
32	25	17	48	56	24	G1/8	1/8	2.7	10	4	4	25	9.5	45.5	16.5
40	25.5	17.5	56	62.5	28	G1/8	1/8	3.4	10	4	4	20	11.5	51	12
50	29.5	23.5	67	74.5	33.5	G1/8	1/8	4	14	5	5	20	14.5	63	54.5
63	34	28	82	86	40.5	G1/8	1/8	5	18	6.5	8	20	17.5	73.5	64
80	43	34	98	106.5	48.5	G1/4	1/4	5.5	22	8.5	10	20	25.5	92	79.5
100	44	35.5	119	126.5	59.5	G1/4	1/4	6	22	8.5	10	20	31.5	111.5	97.5

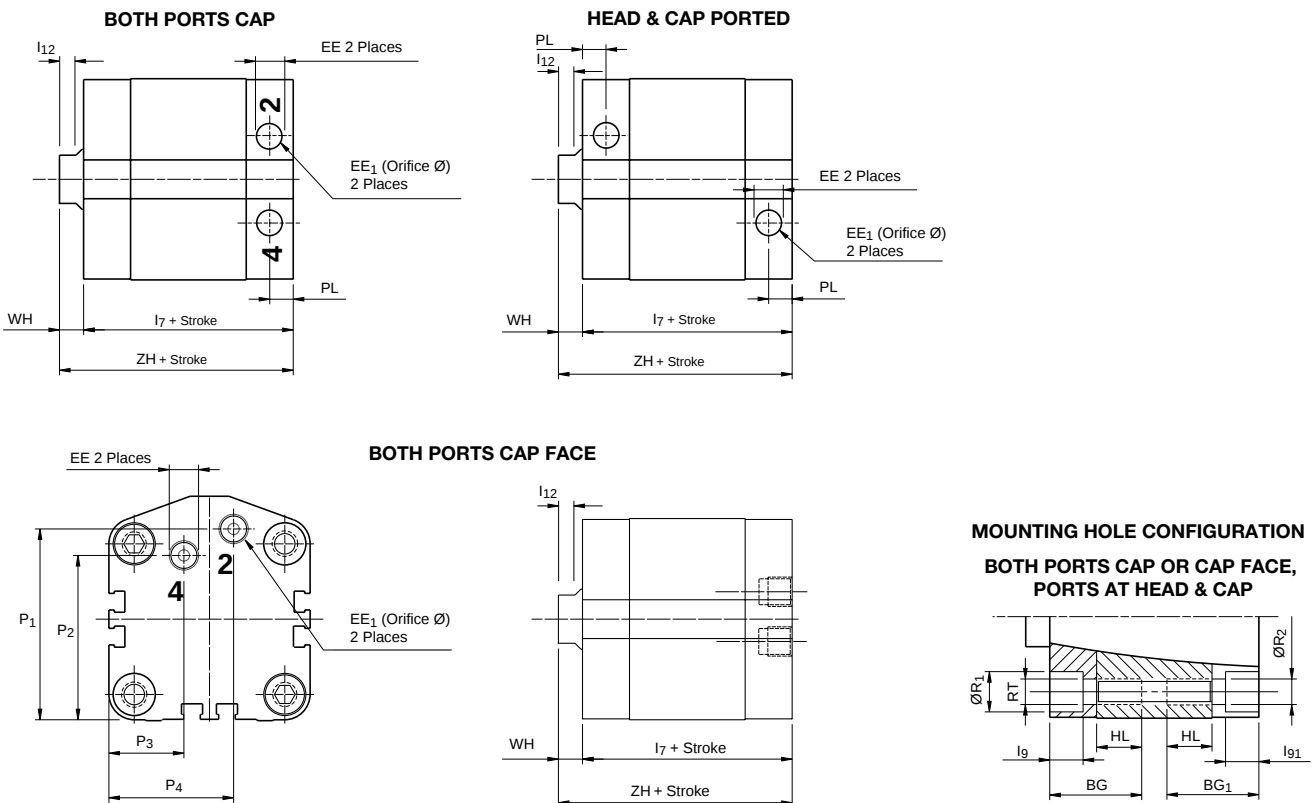
Bore size	P ₃	P ₄	PL	PM	R	R ₁	R ₂ *	RT	Non-magnetic				Magnetic				ELP Max stroke
									I ₅₁	I ₅₃	ZL ₁	ZL ₃	I ₇₁	I ₇₃	ZH ₁	ZH ₃	
12	13.5	13.5	5	8.5	15.5	5.8	3.5	M4	22	17	25.5	20.5	33	28	36.5	31.5	50
16	15.5	18	5	9	20	7.4	3.5	M4	23.5	18.5	27	22	34.5	29.5	38	33	50
20	24.5	21.5	5	9	25.5	9	5.5	M6	24	19.5	28.5	24	34	29.5	38.5	34	50
25	27.5	24.5	7	9	28	9	5.5	M6	28.5	22.5	33.5	27.5	38.5	32.5	43.5	37.5	50
32	31.5	28.5	8	10.5	34	10.5	5.5	M6	36.5	28.5	43.5	35.5	46	37.5	53	44.5	100
40	23	33	7.5	9.5	40	10.5	5.5	M6	38.5	29.5	44.5	36.5	47.5	39.5	54.5	46.5	100
50	25	41.5	8	10	50	13.5	7.5	M8	38.5	32.5	46.5	40.5	47.5	41.5	55.5	49.5	100
63	30	53	8	11	60	13.5	9.5	M10	39.5	34	47.5	42	51.5	46	59.5	54	100
80	33	69.5	11.5	11.5	77	16.5	11	M12	52	43	62	53	62.5	53.5	72.5	63.5	150
100	36.5	87.5	12	12	94	17	11	M12	57	48.5	69	60.5	71.5	63	83.5	75	150

*R₂ thru" not available on 12mm and 16mm bores.

All porting configurations



Optional porting configurations

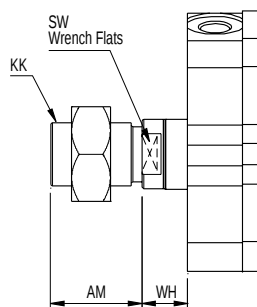


Note: Magnetic Dimensions in Parentheses

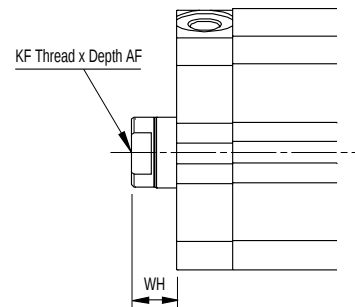
For special rod ends, specify “3” in model number and give desired WH, AM or AF and KK or KF (length dimensions in millimeters).

Jam nut is supplied when Style 4 or Style 5 rod end is specified.

Note: Magnetic piston and longer rod bearing are standard with Long Bearing Version.



Style 5 / Style 4



Style 6 / Style 9

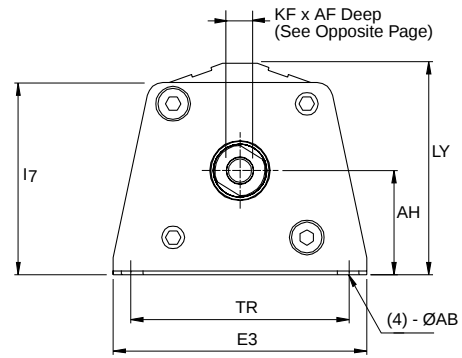
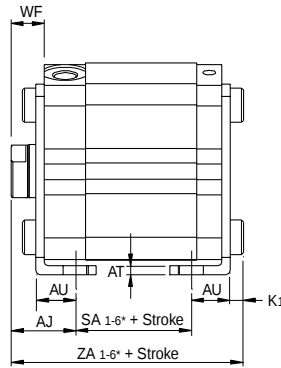
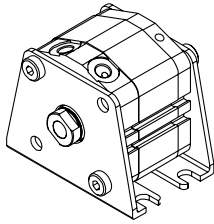
Bore size	Rod MM	AF		AM		KF		KK		WH		I12	SW
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12	6	6	5.4	9	8	M3x0.5	#8-32	M5x0.8	#8-32	3.5	5	3	5
16	8	8	5.4	10	8	M4x0.7	#8-32	M6x1.0	#8-32	3.5	5.5	3	7
20	10	7	7	12	8	M5x0.8	#10-32	M8x1.25	#10-32	4.5	6.5	4	9
25	10	12	10	15	9.5	M6x1.0	1/4-28	M10x1.25	1/4-28	5	7.5	4	9
32	12	13	13.3	20.5	12.7	M8x1.25	5/16-24	M12x1.25	5/16-24	7	8	5	10
40	16	13	18.3	20.5	16	M8x1.25	3/8-24	M14x1.5	3/8-24	7	8	5.5	13
50	20	15	17.6	26	19.5	M10x1.5	1/2-20	M18x1.5	1/2-20	8	7.5	5.5	16
63	20	15	17.6	26	19.5	M10x1.5	1/2-20	M18x1.5	1/2-20	8	7.5	5.5	16
80	25	21	24.3	32.5	25.5	M16x2.0	5/8-18	M22x1.5	5/8-18	10	11	6	21
100	25	27	27	32.5	28.5	M20x2.5	3/4-16	M22x1.5	3/4-16	12	11	6	21

Bore size	EE															
	BG	BG1	BG2	E	E1	E2	BSPP	NPTF	EE1	HL	l7	l72	l9	l91	l92	L
12	21.5	16.5	11.5	27	31	14	M5	–	1	8	38.5	33.5	3.5	3.5	3.5	26
16	22	17	12	31.5	35	16	M5	–	1.2	8	40.5	35.5	5.5	4	4	20
20	24.5	19	14.5	38.5	42.5	19.5	M5	–	1.3	10	40	35.5	10.5	4.5	4.5	20
25	24.5	21	15	41.5	45.5	21	M5	–	1.8	10	42.5	36.5	10.5	5	5	20
32	27.5	25	17	48	56	24	G1/8	1/8	2.7	10	48	40	14	4	4	25
40	27.5	25.5	17.5	56	62.5	28	G1/8	1/8	3.4	10	49.5	41.5	14	4	4	20
50	31.5	29.5	23.5	67	74.5	33.5	G1/8	1/8	4	14	49.5	43.5	13	5	5	20
63	37	34	28	82	86	40.5	G1/8	1/8	5	18	54.5	49	6.5	6.5	8	20
80	43	43	34	98	106.5	48.5	G1/4	1/4	5.5	22	62.5	53.5	9.5	8.5	10	20
100	44	44	35.5	119	126.5	59.5	G1/4	1/4	6	22	71.5	63	9.5	8.5	10	20

Bore size	NB	P1	P2	P3	P4	PM	R	R1	R2*	RT	ZH	ZH2	Min stroke	Max stroke
12	5.5	25	9.5	13.5	13.5	8.5	15.5	5.8	3.5	M4	42	37	4	200
16	7	29.5	9.5	15.5	18	9	20	7.4	3.5	M4	44	39	4	200
20	8	35	13.5	24.5	21.5	9	25.5	9	5.5	M6	44.5	40	8	200
25	8.5	38.5	14	27.5	24.5	9	28	9	5.5	M6	47.5	41.5	8	200
32	9.5	45.5	16.5	31.5	28.5	10.5	34	10.5	5.5	M6	55	47	9	320
40	11.5	51	12	23	33	9.5	40	10.5	5.5	M6	56.5	48.5	7	320
50	14.5	63	54.5	25	41.5	10	50	13.5	7.5	M8	57.5	51.5	13	320
63	17.5	73.5	64	30	53	11	60	13.5	9.5	M10	62.5	57	18	500
80	25.5	92	79.5	33	69.5	11.5	77	16.5	11	M12	72.5	62.5	23	500
100	31.5	111.5	97.5	36.5	87.5	12	94	17	11	M12	83.5	75	18	500

* "R2 thru" not available on 12mm and 16mm bores.

Foot Mounting – Style F



Please note bearing, piston and porting configuration for selecting proper dimensions.

Bore size	AB	AH	AJ	AT	AU	E3	l7	K1	LY	TR	Part number
12	4.5	17	19.5	2	8	44	29.5	2.8	34	35	P1M-4DMF
16	4.5	19	19.5	2	8	48	33.5	2.8	38	39	P1M-4FMF
20	6.5	24	20.5	3.2	9.2	62	42	4	47	50	P1M-4HMF
25	6.5	26	22.5	3.2	10.7	66	46	4	50.5	52	P1M-4JMF
32	6.5	30	25	3.2	11.2	71	54	4	62	60	P1M-4KMF
40	6.5	33	25	3.2	11.2	78	61	4	67.5	67	P1M-4LMF
50	9	39	29.5	3.2	14.7	95	72.5	5	80	82	P1M-4MMF
63	11	46	31	3.2	16.2	113	82	5	91.5	100	P1M-4NMF
80	13	59	35	4.5	19.5	140	92	7	117	118	P1M-4PMF
100	13	71	39	6	23	162	103	7	138	139	P1M-4QMF

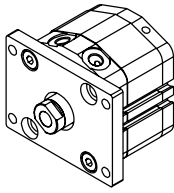
Bore size	ELP version non-magnetic					ELP version magnetic					Long bearing version					Style 5 end length adjustment
	Both ports head		Optional porting		Min. ** stroke	Both ports head		Optional porting		Min.** stroke	Both ports head		Optional porting		Min.** stroke	
	SA1	ZA1*	SA2*	ZA2*		SA3	ZA3*	SA4	ZA4*		SA5	ZA5*	SA6	ZA6*		
12	5	35.3	10	40.3	15	16	46.3	21	51.3	4	21.5	51.8	26.5	56.8	4	1.5
16	6.5	36.8	11.5	41.8	14	17.5	47.8	22.5	52.8	4	23.5	53.8	28.5	58.8	4	2
20	7.5	41.2	12	45.7	18	17.5	51.2	22	55.7	8	23.5	57.2	28	61.9	8	2
25	7.5	44.7	13.5	50.7	18	17.5	54.7	23.5	60.7	8	21.5	58.7	27.5	64.7	8	2.5
32	12.5	52.5	20.5	60.7	18	21.5	61.7	29.5	69.9	9	24	64	32	72.2	9	1
40	13.5	53.7	21.5	61.9	17	23.5	63.7	31.5	71.9	7	25.5	65.7	33.5	73.9	7	1
50	9.5	58.7	15.5	64.9	22	18.5	67.7	24.5	73.9	13	20.5	69.7	26.5	75.9	13	-0.5
63	8	60.2	13.5	65.7	30	20	72.2	25.5	77.7	18	23	75.2	28.5	80.7	18	-0.5
80	13	74.5	22	83.5	33	23.5	85	32.5	94	23	23.5	85	32.5	94	23	1
100	14.5	83.5	23	92	33	29	98	37.5	106.5	18	29	98	37.5	106.5	18	-1

* For strokes less than 'min. stroke', only one bracket will be supplied at rod end.

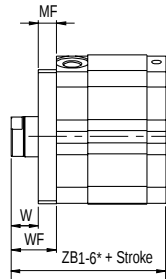
** Dimensions shown apply only for rod end styles 4, 6 and 9. For rod end style 5, please include the above length adjustment.

Note: Foot bracket mounting is not available with cap face porting

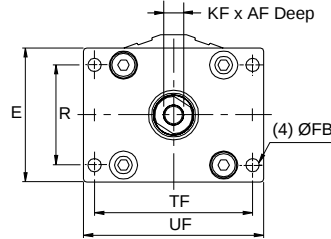
Front Flange Mounting – Style J



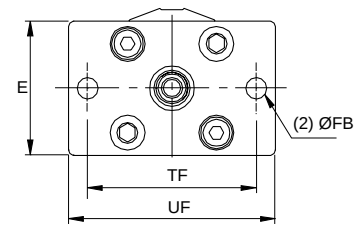
Please note bearing, piston and porting configuration for selecting proper dimensions.



Bores 32-100mm



Bores 12-25mm



ELP version
Non-magnetic

ELP version
Magnetic

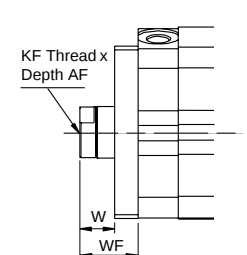
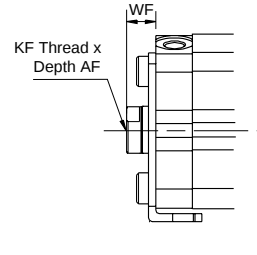
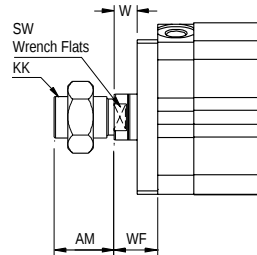
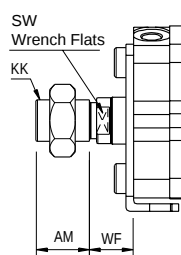
Long bearing
Version

Bore size							Both ports head	Optional Porting	Both ports head	Optional porting	Both ports head	Optional porting	Style 5 rod end length adjustment	Part number
	E	FB	MF	R	TF	UF	ZB1*	ZB2*	ZB3*	ZB4*	ZB5*	ZB6*		
12	25	4.5	5.5	–	45	55	30.5	35.5	41.5	46.5	47	52	1.5	P1M-4DMB
16	30	4.5	5.5	–	45	55	32	37	43	48	49	54	2	P1M-4FMB
20	39	6.5	8	–	50.5	62	34	38.5	44	48.5	50	54.5	2	P1M-4HMB
25	42	6.5	8	–	53	65	37.5	43.5	47.5	53.5	51.5	57.5	2.5	P1M-4JMB
32	48	5.5	8	34	58	68	45.5	53.5	54.5	62.5	57	65	1	P1M-4KMB
40	54	5.5	8	40	66	76	46.5	54.5	56.5	64.5	58.5	66.5	1	P1M-4LMB
50	67	6.5	9	50	79	90	50.5	56.5	59.5	65.5	61.5	67.5	-0.5	P1M-4MMB
63	80	9	9	60	97	112	52	57.5	64	69.5	67	72.5	-0.5	P1M-4NMB
80	99	11	11	77	116	134	63	72	73.5	82.5	73.5	82.5	1	P1M-4PMB
100	117	11	11	94	137	154	70.5	79	85	93.5	85	93.5	-1	P1M-4QMB

* Dimensions shown apply only for Rod End Styles 4, 6 and 9. For Rod End Style 5, please include the above length adjustment.

Rod End Front Mounts F & J

For special rod threads, specify "3" in model number and give desired AM or AF, WF and KK or KF.



Foot Mounting - Style F

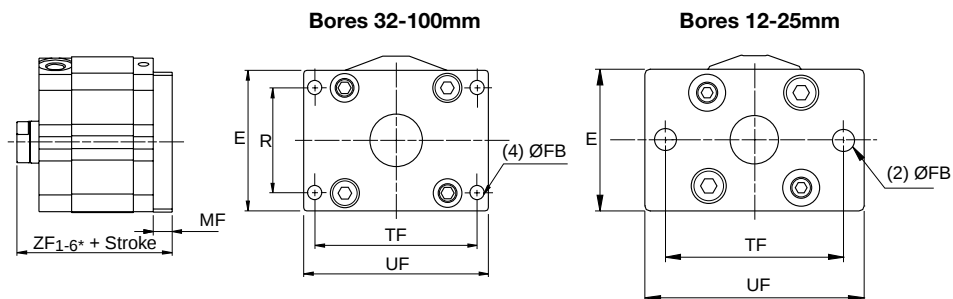
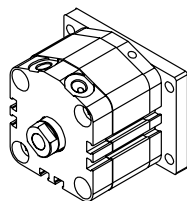
Foot Flange Mounting - Style J

Foot Mounting - Style F

Foot Flange Mounting - Style J

Bore size	AF		AM		KF		KK		W		WF		SW
	Style 9	Style 6	Style 4	Style 5	Style 9	Style 6	Style 4	Style 5	Styles 9, 6, 4	Style 5	Styles 9, 6, 4	Style 5	
12	5.4	6	8	9	#8-32	M3X0.5	#8-32	M5X0.8	8	9.5	13.5	15	5
16	5.4	8	8	10	#8-32	M4x0.7	#8-32	M6x1.0	8	10	13.5	15.5	7
20	7	7	8	12	#10-32	M5x0.8	#10-32	M8x1.25	6.5	8.5	14.5	16.5	9
25	10	12	9.5	15	1/4-28	M6x1.0	1/4-28	M10x1.25	7	9.5	15	17.5	9
32	13.3	13	12.7	20.5	5/16-24	M8x1.25	5/16-24	M12x1.25	9	10	17	18	10
40	18.3	13	16	20.5	3/8-24	M8x1.25	3/8-24	M14x1.5	9	10	17	18	13
50	17.6	15	19.5	26	1/2-20	M10x1.5	1/2-20	M18x1.5	9	8.5	18	17.5	16
63	17.6	15	19.5	26	1/2-20	M10x1.5	1/2-20	M18x1.5	9	8.5	18	17.5	16
80	24.3	21	25.5	32.5	5/8-18	M16x2.0	5/8-18	M22x1.5	9	10	20	21	21
100	27	27	28.5	32.5	3/4-16	M20x2.5	3/4-16	M22x1.5	11	10	22	21	21

Rear Flange Mounting – Style H



Please note bearing, piston and porting configuration for selecting proper dimensions.

Bore size	E	FB	MF	R	TF	UF	Part number
12	25	4.5	5.5	–	45	55	P1M-4DMB
16	30	4.5	5.5	–	45	55	P1M-4FMB
20	39	6.5	8	–	50.5	62	P1M-4HMB
25	42	6.5	8	–	53	65	P1M-4JMB
32	48	5.5	8	34	58	68	P1M-4KMB
40	54	5.5	8	40	66	76	P1M-4LMB
50	67	6.5	9	50	79	90	P1M-4MMB
63	80	9	9	60	97	112	P1M-4NMB
80	99	11	11	77	116	134	P1M-4PMB
100	117	11	11	94	137	154	P1M-4QMB

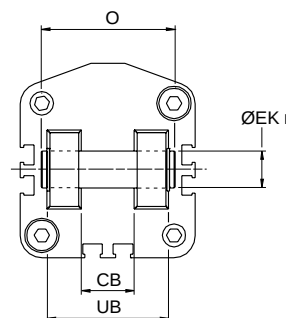
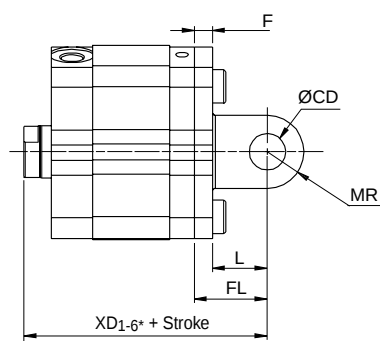
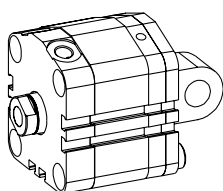
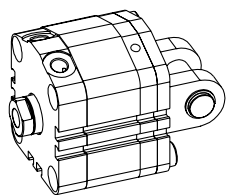
Bore size	ELP version non-magnetic		ELP version magnetic		Long bearing version		Style 5 rod end length adjustment
	Both ports head ZF1*	Optional porting ZF2*	Both ports head ZF3*	Optional porting ZF4*	Both ports head ZF5*	Optional porting ZF6*	
12	26	31	37	42	42.5	47.5	1.5
16	27.5	32.5	38.5	43.5	44.5	49.5	2
20	32	36.5	42	46.5	48	52.5	2
25	35.5	41.5	45.5	51.5	49.5	55.5	2.5
32	43.5	51.5	52.5	60.5	55	63	1
40	44.5	52.5	54.5	62.5	56.5	64.5	1
50	49.5	55.5	58.5	64.5	60.5	66.5	-0.5
63	51	57.5	63	68.5	66	71.5	-0.5
80	64	73	74.5	83.5	74.5	83.5	1
100	71.5	80	86	94.5	86	94.5	-1

Note: Rear Flange mounting is not available with cap face porting.

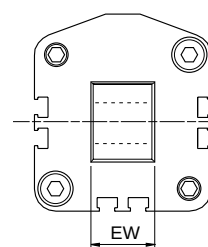
* Dimensions shown apply only for Rod End Styles 4, 6 and 9.

For Rod End Style 5, please include the above length adjustment.

Rear Clevis Mounts – Styles A & B



Style A



Style B

Please note bearing, piston and porting configuration for selecting proper dimensions.

Bore size	CB	CD/EK	EW	F	FL	L	MR	O	UB	Double clevis kit part number	Single clevis kit part number**
12	5	5	5	4	14	10	6.5	14.5	10	P1M-4DMT	P1M-4DME
16	6.5	5	6.5	4	15	11	6.5	16.5	12	P1M-4FMT	P1M-4FME
20	8	8	8	5	18	13	10	21	16	P1M-4HMT	P1M-4HME
25	10	10	10	5	20	15	11	25.5	20	P1M-4JMT	P1M-4JME
32	18	10	18	5	20	15	10	41.5	36	P1M-4KMT	P1M-4KME
40	18	10	18	6	22	16	10	41.5	36	P1M-4LMT	P1M-4LME
50	22	14	22	7	28	21	14	50.5	44	P1M-4MMT	P1M-4MME
63	22	14	22	8	30	22	14	50.5	44	P1M-4NMT	P1M-4NME
80	28	18	28	10	38	28	18	64	56	P1M-4PMT	P1M-4PME
100	32	22	32	13	45	32	22	72	64	P1M-4QMT	P1M-4QME

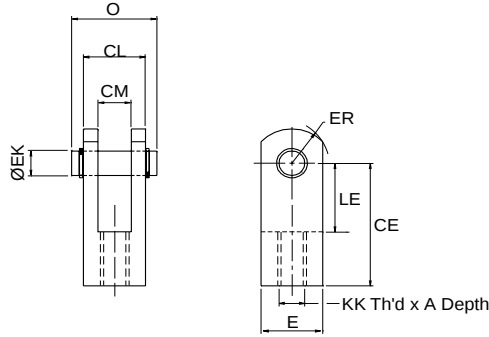
Bore size	ELP version non-magnetic		ELP version magnetic		Long bearing version		Style 5 rod end length adjustment
	Both ports head XD1*	Optional porting XD2*	Both ports head XD3*	Optional porting XD4*	Both ports head XD5*	Optional porting XD6*	
12	34.5	39.5	45.5	50.5	51	56	1.5
16	37	42	48	53	54	59	2
20	42	46.5	52	56.5	58	62.5	2
25	47.5	53.5	57.5	63.5	61.5	67.5	2.5
32	55.5	63.5	64.5	72.5	67	75	1
40	59.5	66.5	68.5	76.5	70.5	78.5	1
50	68.5	74.5	77.5	83.5	79.5	85.5	-0.5
63	72	78.5	84	89.5	87	92.5	-0.5
80	91	100	101.5	110.5	101.5	110.5	1
100	105.5	114	120	128.5	120	128.5	-1

* Dimensions shown apply only for Rod End Styles 4, 6 and 9. For Rod End Style 5, please include the above length adjustment.

** Single Clevis Kit can be used as mounting bracket for double clevis cylinders. Double Clevis Kit can be used as mounting kit for single clevis cylinders.

Note: Rear Clevis mounts are not available with cap face port.

Rod Clevis



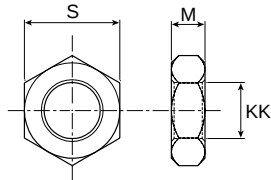
Metric

Bore size	A	E	CE	KK	ER	LE	EK (h9)	CM	CL	O	Part number
12	7	9.5	16	M5x0.8	6.5	7	5	5	9.5	14.5	P1M-4DRC
16	11	11	21	M6x1.0	8	10	5	6.5	11	16.5	P1M-4FRC
20	8.5	16	25	M8x1.25	10.5	11.5	8	8	16	21	P1M-4HRC
25	10.5	19	30	M10x1.25	13	14	10	10	19	25.5	P1M-4JRC
32	16	22 Dia.	30	M12x1.25	12	14	10	18	36	41.5	P1M-4KRC
40	16	22 Dia.	30	M14x1.5	12	14	10	18	36	41.5	P1M-4LRC
50/63	20	28 Dia.	40	M18x1.5	16	20	14	22	44	50.5	P1M-4MRC
80	23	38 Dia.	50	M22x1.5	21	27	18	28	56	64	P1M-4PRC
100	24	44 Dia.	55	M22x1.5	24	31	22	32	64	72	P1M-4QRC

Inch

Bore size	A	E	CE	KK	ER	LE	EK (inch) +0, -0.002	CM	CL (inch)	O (inch)	Part number
12	6	9.5	16	#8-32	6.5	7	3/16	5	0.375	0.563	P1M-4DRC-T
16	6	11	21	#8-32	8	10	3/16	6.5	0.437	0.625	P1M-4FRC-T
20	6	16	25	#10-32	10.5	11.5	5/16	8	0.625	0.875	P1M-4HRC-T
25	8	19	30	1/4-28	13	14	3/8	10	0.750	1.031	P1M-4JRC-T
32	16	22 Dia.	30	5/16-24	12	14	3/8	18	1.437	1.687	P1M-4KRC-T
40	16	22 Dia.	30	3/8-24	12	14	3/8	18	1.437	1.687	P1M-4LRC-T
50/63	20	28 Dia.	40	1/2-20	16	20	1/2	22	1.750	2.125	P1M-4MRC-T
80	23	38 Dia.	50	5/8-18	21	27	3/4	28	2.250	2.625	P1M-4PRC-T
100	24	44 Dia.	55	3/4-16	24	31	7/8	32	2.500	2.875	P1M-4QRC-T

Jam Nuts



Style 4

Bore size	KK	M	S	Part number
12	#8-32	1/8	11/32	L073800080
16	#8-32	1/8	11/32	L073800080
20	#10-32	1/8	3/8	L073800100
25	1/4-28	5/32	7/16	L073800200
32	5/16-24	3/16	1/2	L073800300
40	3/8-24	7/32	9/16	L073800400
50	1/2-20	5/16	3/4	L073800600
63	1/2-20	5/16	3/4	L073800600
80	5/8-18	3/8	15/16	L073800800
100	3/4-16	27/64	1-1/8	L073800900

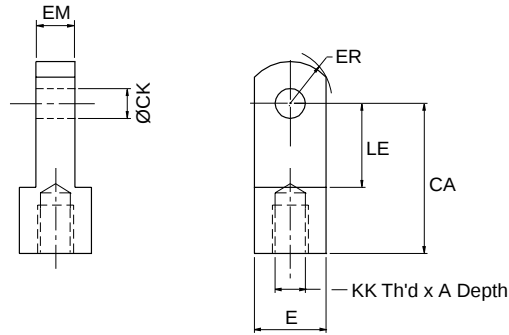
Dimensions in inches

Style 5

Bore size	KK	M	S	Part number
12	M5x0.8	2.7	18	L075540005
16	M6x1.0	3.2	10	L075540006
20	M8x1.25	4	13	L075540008
25	M10x1.25	5	17	L075540010
32	M12x1.25	6	19	L075540012
40	M14x1.5	7	22	L075540014
50	M18x1.5	8	27	L075540018
63	M18x1.5	8	27	L075540018
80	M22x1.5	11	32	L075540022
100	M22x1.5	11	32	L075540022

Dimensions in mm

Rod Eye



Metric

Bore size	A	E	CA	KK	ER	LE	CK	EM	Part number
12	7	9.5 Sq.	16	M5x0.8	6.5	7	5	5	P1M-4DRE
16	8	11 Sq.	25	M6x1.0	8	14	5	6.5	P1M-4FRE
20	8.5	16 Sq.	25	M8x1.25	10.5	11.5	8	8	P1M-4HRE
25	10.5	19 Sq.	30	M10x1.25	13	14	10	10	P1M-4JRE
32	15	22 Dia.	30	M12x1.25	12	14	10	18	P1M-4KRE
40	14	22 Dia.	30	M14x1.5	12	14	10	18	P1M-4LRE
50/63	18.5	28 Dia.	40	M18x1.5	16	20	14	22	P1M-4MRE
80	22	38 Dia.	50	M22x1.5	21	27	18	28	P1M-4PRE
100	22	44 Dia.	55	M22x1.5	24	31	22	32	P1M-4QRE

Inch

Bore size	A	E	CA	KK	ER	LE	CK (inch)	EM	Part number
12	6	9.5 Sq.	16	#8-32	6.5	7	3/16	5	P1M-4DRE-T
16	6	11 Sq.	25	#8-32	8	14	3/16	6.5	P1M-4FRE-T
20	6	16 Sq.	25	#10-32	10.5	11.5	5/16	8	P1M-4HRE-T
25	8	19 Sq.	30	1/4-28	13	14	3/8	10	P1M-4JRE-T
32	12	22 Dia.	30	5/16-24	12	14	3/8	18	P1M-4KRE-T
40	11	22 Dia.	30	3/8-24	12	14	3/8	18	P1M-4LRE-T
50/63	18	28 Dia.	40	1/2-20	16	20	1/2	22	P1M-4MRE-T
80	21	38 Dia.	50	5/8-18	21	27	3/4	28	P1M-4PRE-T
100	21	44 Dia.	55	3/4-16	24	31	7/8	32	P1M-4QRE-T